

Work Order ID 61081

Thursday, August 05, 2010 11:49:02 AM



For monday
please

Page 1

Item ID: D3912-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt

Start Date: 8/5/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 8/6/2010 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan: MF

Date: 10-8-05 Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3912

B

100

0.00



Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA871AND DWG

Prog Rev:

Dwg Rev: 6

Deburr as required

SL 10/08/09

(6)

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SL 10/08/09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Required Date: 8/6/2010 Req'd Qty: 6.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC8- Inspect parts - second check

0.00

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 95

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/8/10 SP (2)

10/08/10

MF 10-8-10

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NOTE: Date & initial all entries

Picklist Print

Thursday, August 05, 2010 11:49:01 AM

Page 1

Work Order ID: 61081



Parent Item: D3912-1



Parent Item Name: Eyebolt

Start Date: 8/5/2010

Required Date: 8/6/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R2.000 		Purchased	No			100	f	2.6800	0.25	1.578947			
303 ROUND BAR 2"													

Location

MAT029

Loc Qty

2.68

2.68

Loc Code

2.68

1.1

SL 10/08/09

not removed 115385
~~115385~~

M 304 R 2.000

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD		Work Order: 61081
Description: eye bolt		Part Number: D3912-1
Inspection Dwg: D3912 Rev: B		Page 1 of 1

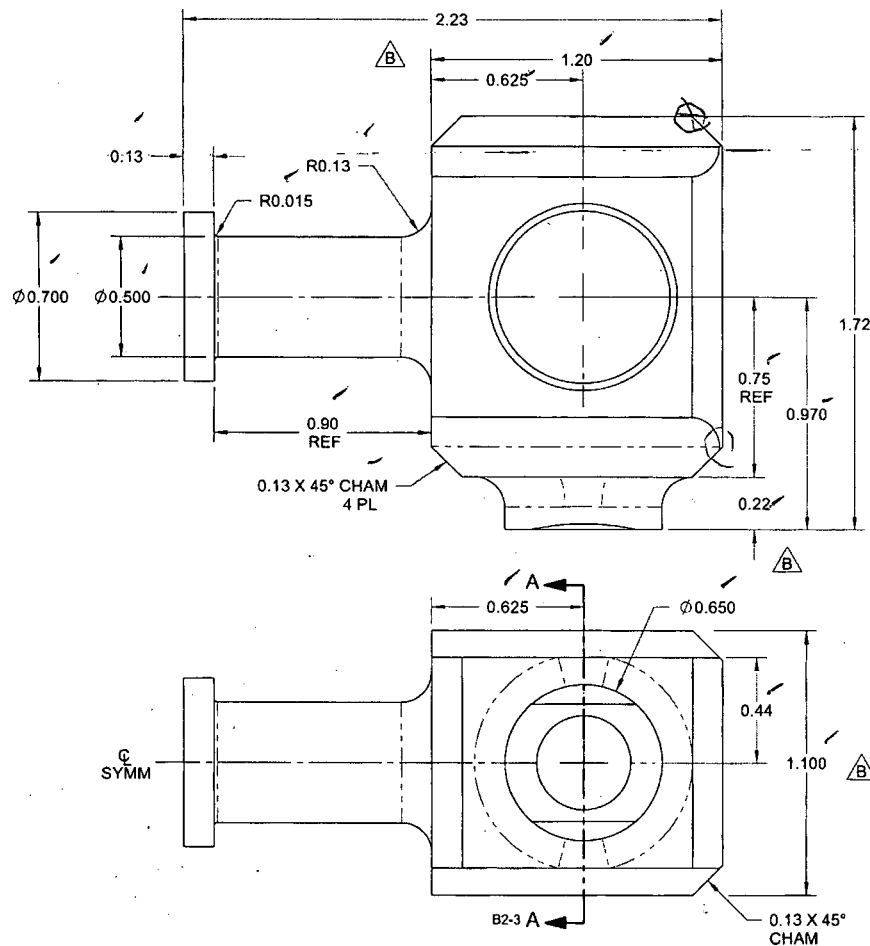
FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.13	$\pm .030$.133	✓		VERN JL-3	
.500	$\pm .010$.499	✓		"	
.700	$\pm .010$.700	✓		"	
.90	$\pm .030$.897	✓		"	
.13X45°	$\pm .03 \pm .5^\circ$.135X45°	✓		"	
.22	$\pm .030$.220	✓		"	
.75	$\pm .030$.755	✓		"	
.970	$\pm .010$.970	✓		"	
1.72	$\pm .030$	1.721	✓		"	
1.20	$\pm .030$	1.202	✓		"	
.625	$\pm .010$.627	✓		"	
2.23	$\pm .030$	2.231	✓		"	
.13	$\pm .030$.130	✓		R-G	
.015	$\pm .010$.015	✓		R-G	
.625	$\pm .010$.625	✓		VERN JL-3	
.650	$\pm .010$.651	✓		"	
1.100	$\pm .010$	1.101	✓		"	
.44	$\pm .030$.442	✓		"	
.130	$\pm .010$.125	✓		R-G	
1.00	$\pm .030$	1.003	✓		VERN JL-3	
.25	$\pm .030$.248	✓		"	
.88	$\pm .030$.880	✓		"	
.11	$\pm .030$.110	✓		"	
.719	$\pm .010 -0$.724	✓		"	

Measured by: SL	Audited by: [Signature]	Preliminary Approval:
Date: 10/08/09	Date: 10.8.9	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

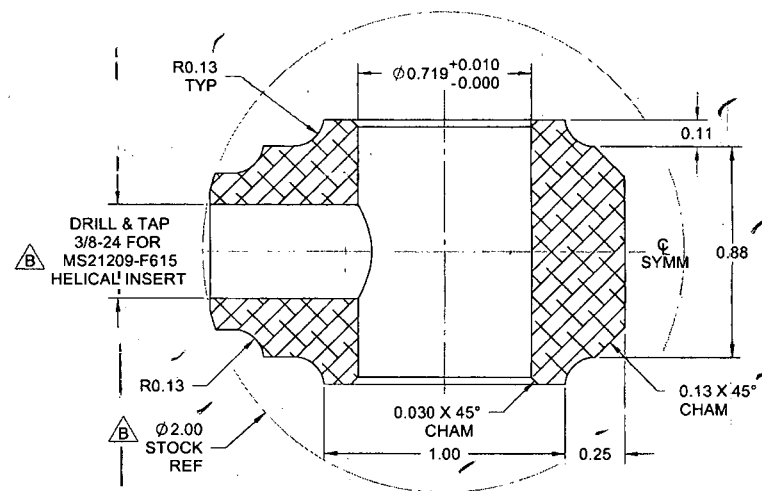
10.04.15



D3912-1 EYEBOLT

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs



SECTION A-A B6-3

RELEASED
2010-07-16

DESIGN	AS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	REV. B
MFG. APPR.	AS	D3912	SHEET 2 OF 3
APPROVED	AS	TITLE	SCALE
DE APPR.	AS	EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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